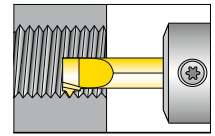
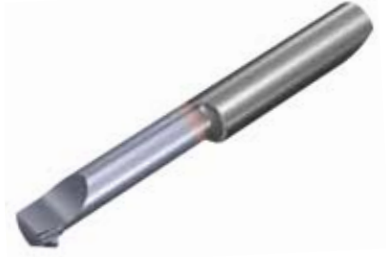
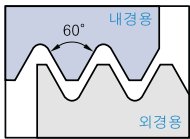
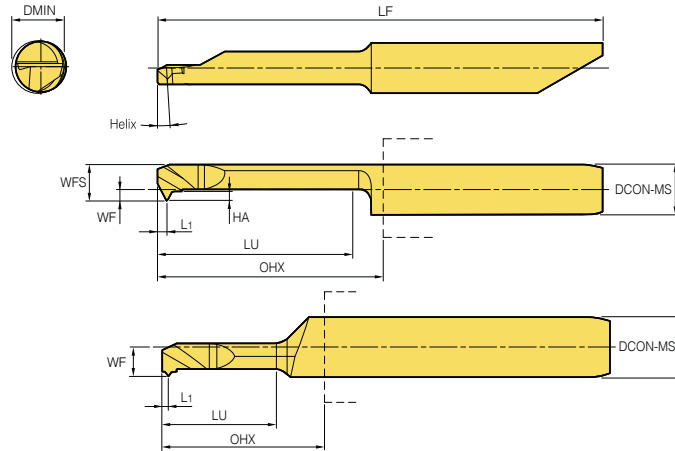


나사가공

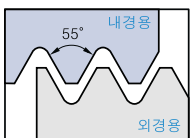


내경용



프리피치 60°

나사	DCON-MS	최소가공경 DMIN	피치		형번	치수(mm)							
Standard			(mm)	(tpi)		LU	WFS	WF	L1	HA	OHX	LF	FHA
M1-M2x0.25	4	0.73	0.25	-	MTHR 407L02P60-0.25	2.5	0.65	0.65	0.14	0.29	13	29.8	4.9
M1.6-M3x0.35		1.22	0.35	-		4	1.1	1.1	0.18	0.29	13	29.8	3.8
M2x0.4		1.57	0.4	-		5	1.45	1.45	0.2	0.41	13	29.8	4.2
M2.2-M2.5x0.45		1.71	0.45	-		6	1.54	1.54	0.22	0.46	13	29.8	4
	4	3.2	0.5~1	48~24	MTHR/L 429L16F60	16	2.9	2.9	0.9	-	18.4	35.4	3.5
		4.2	0.5~1	48~24		16	3.89	3.89	0.9	-	18.4	35.4	3.5
	6	6.2	0.5~1.5	48~16	MTHR 659L06A60	6	5.89	5.89	0.9	-	8.5	36.2	3.5
		6.2	0.5~1.5	48~16	MTHR/L 659L16A60	16	5.89	5.89	0.9	-	18.5	42.2	3.5



프리피치 55°

DCON-MS	최소가공경 DMIN	피치		형번	치수(mm)							
		(mm)	(tpi)		LU	WFS	WF	L1	HA	OHX	LF	FHA
4	3.2	0.5~1	48~24	MTHR/L 429L16F55	16	2.9	2.9	0.75	18.4	35.4	3.5	4.9
	4.2	0.5~1	48~24		16	2.9	2.9	0.75	18.4	35.4	3.5	3.8
6	6.2	0.5~1.5	48~16	659L16A55	16	5.89	5.89	0.9	18.5	42.2	3.5	4.2