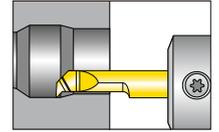
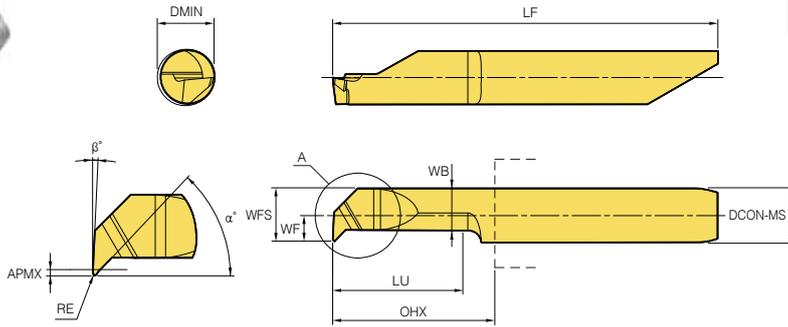


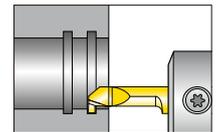
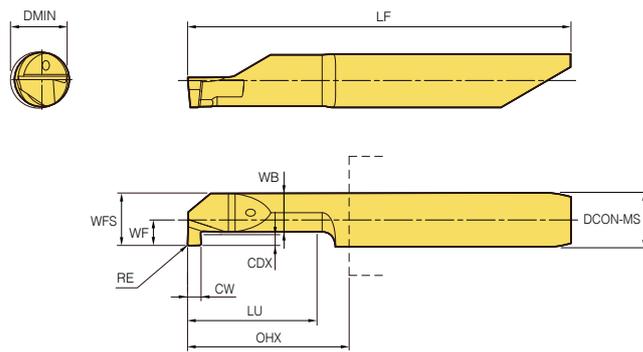
# 보링 & 프로파일링(CL)



형 번	최소가공경 DMIN	치수(mm)										DCON-MS	
		LU	RE	WF	APMX	WFS	WB	$\alpha^\circ$	$\beta^\circ$	OHX	LF		
MCLR	442L10-R010	4.2	10	0.1	1.9	0.7	3.9	3.1	47	3	11.5	28.5	4
MCLR/L	442L10-R015		10	0.15	1.9	0.7	3.9	3.1	47	3	11.5	28.5	
	442L16-R015		16	0.15	1.9	0.7	3.9	3.1	47	3	18.2	35.2	
	442L21-R015		21	0.15	1.9	0.7	3.9	3.1	47	3	22.8	39.8	
MCLR	552L07-R007	5.2	7	0.07	2.4	0.95	4.9	3.75	49	3	18.2	35.2	5
MCLR/L	552L16-R020		16	0.2	2.4	0.95	4.9	3.8	49	3	18.15	41	
	552L25-R020		25	0.2	2.4	0.95	4.9	3.8	49	3	28.15	51	
MCLR	662L16-R010	6.2	16	0.1	2.78	1.75	5.78	3.9	49	3	18.3	42	6
MCLR/L	662L16-R020		16	0.2	2.78	1.75	5.78	3.9	49	3	18.3	42	
	662L21-R020		21	0.2	2.78	1.75	5.78	3.9	49	3	23.3	47	
	662L30-R020		30	0.2	2.78	1.75	5.78	3.9	49	3	32.3	56	

# 사각 흡가공 HPC

※ HPC: High pressure coolant(고압쿨러트)



형 번	최소가공경 DMIN	치수(mm)										DCON-MS
		CW $\pm 0.025$	CDX	LU	WF	RE	WFS	WB	OHX	LF		
MGSR	442L10C-W100	4.2	1	0.8	10	1.9	0.1	3.9	2.9	11.5	28.5	4
	442L15C-W100		1	0.8	15	1.9	0.1	3.9	2.9	18.2	35.2	
	442L20C-W100		1	0.8	20	1.9	0.1	3.9	2.9	22.8	39.8	
	552L10C-W100	5.2	1	1	10	2.4	0.1	4.9	3.7	12.15	35	5
	552L15C-W100		1	1	15	2.4	0.1	4.9	3.7	18.15	41	
	552L15C-W150		1.5	1	15	2.4	0.1	4.9	3.7	18.15	41	
	552L20C-W150		1.5	1	20	2.4	0.1	4.9	3.7	23.15	46	