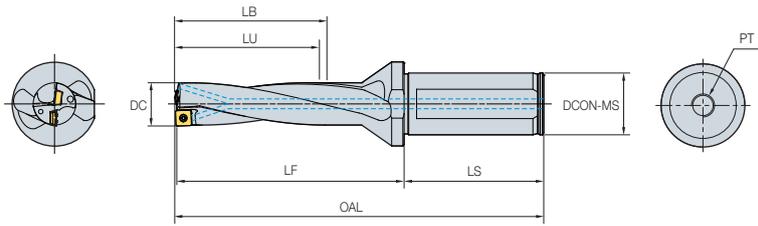


# KED Plus Drill(5D)

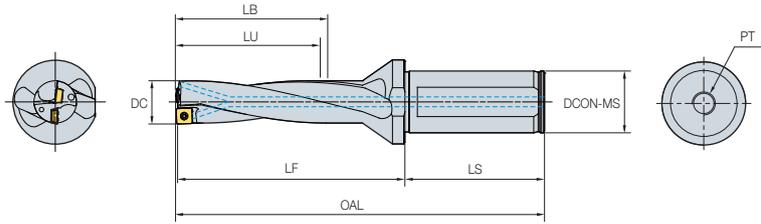


형 번		재고	DC	DCON-MS	LU	LF	LB	LS	OAL	PT	적용인서트	스크류	렌 치
E5D-	12020-04-P*		12	20	60	76.71	63	50	127	1/8	SP□T040204-□□ XO□T040204-□□	FTNA0204	TW06P
	12520-04-P		12.5	20	60	76.71	63	50	127				
	13020-04-P	●	13	20	65	81.71	68	50	132				
	13520-04-P*	●	13.5	20	65	81.71	68	50	132				
	14020-05-P*	●	14	20	70	87.6	73	50	138				
	14520-05-P*	●	14.5	20	70	87.6	73	50	138				
	15020-05-P	●	15	20	75	93.6	78	50	144				
	15520-05-P*	●	15.5	20	75	93.5	78	50	144				
	16020-05-P	●	16	20	80	98.5	83	50	149				
	16525-06-P*	●	16.5	25	80	98.6	83	56	155				
	17025-06-P	●	17	25	85	103.6	88	56	160				
	17525-06-P*	●	17.5	25	85	103.5	88	56	160				
	18025-06-P	●	18	25	90	109.5	93	56	166				
	18525-06-P	●	18.5	25	90	109.5	93	56	166				
	19025-06-P	●	19	25	95	114.4	98	56	171				
	19525-06-P*	●	19.5	25	95	114.4	98	56	171				
	20025-07-P	●	20	25	100	121.5	103	56	178				
	20525-07-P	●	20.5	25	100	121.4	103	56	178				
	21025-07-P*	●	21	25	105	126.4	108	56	183				
	21525-07-P	●	21.5	25	105	126.4	108	56	183				
	22025-07-P	●	22	25	110	131.4	113	56	188				
	22525-07-P	●	22.5	25	110	131.3	113	56	188				
	23025-07-P	●	23	25	115	138.3	118	56	195				
	23525-07-P	●	23.5	25	115	138.3	118	56	195				
	24032-09-P*	●	24	32	120	144.4	123	60	205				
	24532-09-P	●	24.5	32	120	144.4	123	60	205				
	25032-09-P	●	25	32	125	149.3	128	60	210				
	25532-09-P	●	25.5	32	125	149.3	128	60	210				
	26032-09-P	●	26	32	130	154.3	133	60	215				
	26532-09-P*	●	26.5	32	130	154.3	133	60	215				
	27032-09-P	●	27	32	135	160.2	138	60	221				
	27532-09-P	●	27.5	32	135	160.2	138	60	221				
	28032-09-P	●	28	32	140	166.2	143	60	227				
	28532-09-P	●	28.5	32	140	166.2	143	60	227				
	29032-09-P	●	29	32	145	171.1	148	60	232				
	29532-09-P*	●	29.5	32	145	171.1	148	60	232				
	30032-11-P	●	30	32	150	179	153	60	240				
	30532-11-P		30.5	32	150	179	153	60	240				
	31032-11-P	●	31	32	155	184	158	60	245				
	31532-11-P		31.5	32	155	184	158	60	245				
32032-11-P*	●	32	32	160	189	163	60	250					
32532-11-P		32.5	32	160	189	163	60	250					
33032-11-P	●	33	32	165	195	168	60	256					
33532-11-P		33.5	32	165	195	168	60	256					
34032-11-P	●	34	32	170	200	173	60	261					
34532-11-P		34.5	32	170	199.9	173	60	261					
35032-11-P*	●	35	32	175	204.9	178	60	266					
35532-11-P		35.5	32	175	204.9	178	60	266					
									1/4	SP□T090308-□□ XO□T090305-□□	FTKA0307	TW09S	
										SP□T11T308-□□ XO□T11T306-□□	FTKA03508	TW15S	

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\*는 Tap 기초홀 가공용으로 사용가능함(참조 D7page)

## KED Plus Drill(5D)



												(mm)	
형 번	재고	DC	DCON-MS	LU	LF	LB	LS	OAL	PT	적용인서트	스크류	렌치	
E5D-	36040-13-P	●	36	40	180	213.1	184	70	284	1/4	SP□T130410-□□ XO□T130406-□□	FTKA0410 TW15S	
	36540-13-P		36.5	40	180	213	184	70	284				
	37040-13-P	●	37	40	185	218	189	70	289				
	37540-13-P*		37.5	40	185	218	189	70	289				
	38040-13-P	●	38	40	190	223.9	194	70	295				
	38540-13-P		38.5	40	190	223.9	194	70	295				
	39040-13-P	●	39	40	195	228.9	199	70	300				
	39540-13-P		39.5	40	195	228.9	199	70	300				
	40040-13-P	●	40	40	200	234.8	204	70	306				
	40540-13-P		40.5	40	200	234.8	204	70	306				
	41040-13-P	●	41	40	205	239.8	209	70	311				
	41540-13-P		41.5	40	205	239.8	209	70	311				
	42040-13-P	●	42	40	210	245.7	214	70	317				
	42540-13-P		42.5	40	210	245.7	214	70	317				
	43040-15-P	●	43	40	215	253.8	220	70	325				
	43540-15-P		43.5	40	215	254.8	221	70	326				
	44040-15-P	●	44	40	220	258.8	225	70	330				
	44540-15-P		44.5	40	220	258.7	225	70	330				
	45040-15-P	●	45	40	225	264.7	230	70	336				
	45540-15-P		45.5	40	225	264.7	230	70	336				
	46040-15-P	●	46	40	230	269.7	235	70	341				
	46540-15-P		46.5	40	230	269.6	235	70	341				
	47040-15-P	●	47	40	235	275.6	240	70	347				
	47540-15-P		47.5	40	235	275.6	240	70	347				
	48040-15-P	●	48	40	240	280.6	245	70	352				
	48540-15-P		48.5	40	240	280.5	245	70	352				
	49040-15-P	●	49	40	245	285.5	250	70	357				
	49540-15-P		49.5	40	245	285.5	250	70	357				
	50040-15-P	●	50	40	250	290.5	255	70	362				
	50540-15-P		50.5	40	250	290.5	255	70	362				
	51040-18-P	●	51	40	255	299.6	261	70	371				
	51540-18-P		51.5	40	255	299.6	261	70	371				
	52040-18-P	●	52	40	260	304.6	266	70	376				
	52540-18-P		52.5	40	260	304.5	266	70	376				
	53040-18-P	●	53	40	265	309.5	271	70	381				
	53540-18-P		53.5	40	265	309.5	271	70	381				
	54040-18-P	●	54	40	270	314.4	276	70	386				
	54540-18-P		54.5	40	270	314.4	276	70	386				
	55040-18-P	●	55	40	275	319.4	281	70	391				
	55540-18-P		55.5	40	275	319.4	281	70	391				
56040-18-P	●	56	40	280	326.3	286	70	398					
56540-18-P		56.5	40	280	326.3	286	70	398					
57040-18-P	●	57	40	285	332.3	292	70	404					
57540-18-P		57.5	40	285	332.3	292	70	404					
58040-18-P	●	58	40	290	338.2	298	70	410					
58540-18-P		58.5	40	290	338.2	298	70	410					
59040-18-P	●	59	40	295	344.2	304	70	416					
59540-18-P		59.5	40	295	344.2	304	70	416					
60040-18-P	●	60	40	300	350.2	310	70	422					
60540-18-P		60.5	40	300	350.2	310	70	422					
										SP□T15M510-□□ XO□T15M508-□□	FTNC04511 TW20S		
												SP□T180510-□□ XO□T180508-□□	FTNA0511 TW20-100

➔ 적용인서트 D9 ~ D10

\*는 Tap 기초홀 가공용으로 사용가능함(참조 D7page)