

1:1 문의하기

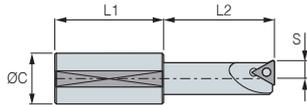


BB Bite

BB바이트(SMB, SMH, KMB 용)



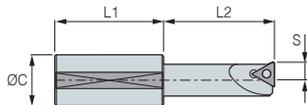
보링 바이트 : BB Type(for SMB)



형번	보링 범위(센터)		S	ØC	L1	L2	인서트	인서트 스크류
	최소	최대						
BB18 - 7(S)	8	28	3.5	18	30	30	TBGT0601□□L	BFTX0204A
BB18 - 9(S)	10	30	4.5	18	30	40	TPGT0802□□L	BFTX0204A
BB18 - 11(S)	12	32	5.5	18	30	45	TPGT1103□□L	BFTX0307A
BB18 - 13(S)	14	34	6.5	18	40	45	TPGT1103□□L	BFTX0307A
BB18 - 15(S)	16	36	7.5	18	40	50	TPGT1103□□L	BFTX0307A
BB18 - 17(S)	18	38	8.5	18	40	50	TPGT1103□□L	BFTX0307A

(단위 : mm)

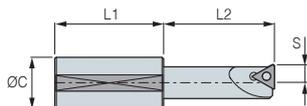
보링 바이트 : BB Type(for SMH)



형번	보링 범위(센터)		S	ØC	L1	L2	인서트	인서트 스크류	렌치
	최소	최대							
BB16 - 5(S)	6	20	2.75	16	34	20	WBGT0601□□L	BFTX0203A	TRX06
BB16 - 7(S)	8	22	3.5	16	34	30	TBGT0601□□L	BFTX0204A	TRX06
BB16 - 9(S)	10	24	4.5	16	34	40	TPGT0802□□L	BFTX0204A	TRX06
BB16 - 11(S)	12	26	5.5	16	34	45	TPGT1103□□L	BFTX0307A	TRX10
BB16 - 15(S)	16	30	7.5	16	34	50	TPGT1103□□L	BFTX0307A	TRX10
BB16 - 19(S)	20	34	9.5	16	60	34	TPGT1604□□L	BFTX0410A	TRX15

(단위 : mm)

보링 바이트 : BB Type(for KMB)



형번	보링 범위(센터)			S	ØC	L1	L2	인서트	인서트 스크류
	Center	Eccentric							
BB18 - 7(S)	8	42	43	91	3.5	18	30	TBGT0601□□L	BFTX0204A
BB18 - 9(S)	10	44	45	93	4.5	18	40	TPGT0802□□L	BFTX0204A
BB18 - 11(S)	12	46	47	95	5.5	18	45	TPGT1103□□L	BFTX0307A
BB18 - 13(S)	14	48	49	97	6.5	18	45	TPGT1103□□L	BFTX0307A
BB18 - 15(S)	16	50	51	99	7.5	18	50	TPGT1103□□L	BFTX0307A
BB18 - 17(S)	18	52	53	101	8.5	18	50	TPGT1103□□L	BFTX0307A

(단위 : mm)

표준 보링 바이트(Insert Type)

메이커	형번	사용 목적	상크 크기	인서트
SUMITOMO	BBPT (WBPT : Carbide Shank)	관통 구멍 가공용 (for through hole boring)	Ø8,10,12,16	TP□T0802□□L, TP□T1103□□L
	BBPW (WBPW : Carbide Shank)		Ø5.5,8,10	WB□T0601□□L WB□T0601□□L, WB□T0802□□L
	S-SCLCR	막힌 구멍 및 관통 구멍용 (for stop and through hole boring)	Ø8,10,12,16	CC□T0602□□, CC□T0602□□
	C-SCLCR : Carbide Shank			CC□T09T3□□, CC□T09T3□□
KORLOY	S-STFPR (C-STFPR : Carbide Shank)	관통 구멍 가공용 (for through hole boring)	Ø12,16	TP□T1103□□L
	S-STUPR		Ø8	TP□□0802□□L
	S-SWUBR (E-SWUBR : Carbide Shank)		Ø5.5,8,10	WB□T0201□□L, WB□TS302□□L
	S-SCLCR (C-SCLCR : Carbide Shank)	막힌 구멍 및 관통 구멍용 (for stop and through hole boring)	Ø10,12,16	CC□T0301□□, CC□T0401□□
	S-SCLPR (C-SCLPR : Carbide Shank)		Ø8,10,12,16	CP□T0802□□, CP□T0903□□

(단위 : mm)